

## Description

Very low viscosity, fast curing, high strength Ultra Violet curing adhesive. Specially designed for bonding float glass to glass in glass and crystal furniture manufacturing.

## Physical properties

Composition :	methacrylate ester
Colour :	clear/colourless
Viscosity (+25°C - mPa s) :	50 - 100
Specific weight (g/ml) :	1,02
Curing time UV (365 nm) :	8 - 15 seconds
Gap to fill :	0,03 mm / 1,5 mm
Flash point :	> +100°C
Shelf life : 1 year at +25°C in original unopened packaging	

## Curing properties

To obtain the best features, clean and dry parts to bond . The polymerisation UV is belonging to the intensity of the UV lamp, to the distance from the UV light source, to the bondline gap and to the light transmittance of the substrate the light shall pass through. We recommend high intensity UV light sources with minimum radiation between 365 nm and 420 nm at 100mW/cm<sup>2</sup>. Curing time may vary according to adhesive gap.

## Properties of cured adhesive

Tensile strength (ASTM D-2095-69) :	10 - 14 N/mm <sup>2</sup>
Elongation at break (DIN 53504) :	60 - 100%
Hardness (Shore D) :	65 - 75
Temperature range :	-55°C/+120°C
Refractive index :	1,48 - 1,51
Light transmittance :	> 98%
Coefficient of thermal expansion :	85 x 10 <sup>-6</sup> mm/mm/°C
Dielectric constant (+25°C 1000 Hz) :	4
Dielectric strength :	10 -12 kV/mm

## Storage

Keep product in a cool and dry room at no more than +25°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

## Safety and handling

Consult Material Safety Data Sheet before use.

## Note

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